

SPECIFICATIONS

Models E25RCS and E35RCS	Standard Length (15" transom) (381 mm), Manual Start	3 blade 9-1/4" dia. x 12" pitch SST 35 HP - 3 blade 11-1/4" dia. x 7" pitch alum.
E35ECS E25RLCS and E35RLCS	Standard Length, Electric Start Long Shaft (20" transom) (508 mm) Manual Start	3 blade 11" dia. x 9" pitch alum. 3 blade 10-1/2" dia. x 11" pitch alum.
E35ELCS E25TECS	Long Shaft, Electric Start Standard Length, Electric Start at engine with manual starter and tiller	3 blade 10-1/4" dia. x 13" pitch SST 3 blade 10-1/2" dia. x 11" pitch SST 3 blade 11" dia. x 9" pitch SST On steering handle (Manual start) Remote control available (Electric start)
E25TELCS	Long Shaft with above	
POWERHEAD		
Horsepower (B.I.A. certified)		
25 HP Model	25 HP (17.7 kw) at 5000 rpm	
35 HP Model	35 HP (24.7 kw) at 5500 rpm	
Full throttle operating range	25 HP - 4500-5500 rpm 35 HP - 5000-6000 rpm	
Tank test		
25 HP - Wheel part number 388880,	5200 rpm	
35 HP - Wheel part number 386891,	5300 rpm	
Engine type	2 cyl., 2 cycle, alternate firing	
Bore and stroke	3.000" bore x 2.250" (76.20 x 57.15 mm)	
Piston displacement	31.8 cubic inches (521 cm ³)	
Piston and rings available	standard and 0.030" oversize	
Thickness of ring	Upper - 0.0900 - 0.0895 in. (2.286 - 2.273 mm) Lower - 0.0625 - 0.0615 in. (1.588 - 1.562 mm)	
Crankshaft size		
Top journal	1.2510 - 1.2515 in. (31.775 - 31.788 mm)	
Center journal	1.1805 - 1.1810 in. (29.985 - 29.997 mm)	
Bottom journal	0.9842 - 0.9846 in. (24.999 - 25.009 mm)	
Connecting rod crank pin	1.1828 - 1.1823 in. (30.043 - 30.030 mm)	
CARBURETOR		
Carburetion	Single barrel, float feed, fixed high speed, adjust- able low-speed (under mo- tor cover), manual choke	
High speed orifice plug	25 HP - Part Number 324020 Identification Number 49-D 35 HP - Part Number 319831 Identification Number 59-D	
Float level setting	Between steps on gauge #324891	
Inlet needle seat	0.065 - 0.062 (1.65 - 1.57 mm) Use #53 drill as gauge	
Initial low speed needle setting	1-1/4 turns open (35 hp) 3/4 turn open (25 hp)	
Idle speed	650 rpm maximum	
Maximum neutral rpm	2000 - 3500 rpm	
LOWER UNIT		
Cooling system	Combination positive dis- placement and centrifugal pump Pressure relief and thermo- statically controlled	
Propeller gear ratio	12:21 (25 HP) - 14:27 (35 HP)	
Propeller supplied with motor	25 HP - 3 blade 9-1/4" dia. x 11" pitch 35 HP - 3 blade 10" dia. x 13" pitch	
Propeller options	25 HP - 3 blade 9-1/4" dia. x 9" pitch SST 3 blade 9" dia. x 9" pitch 3 blade 9" dia. x 10" pitch 3 blade 9-1/4" dia. x 7" pitch 3 blade 9-1/4" dia. x 12" pitch alum.	
Speed control		
Gear shift control	Forward, neutral and reverse	
Weight (without fuel tank)	E25RCS, 104 lb. (47.2 kg) E25RLCS, 107 lb. (48.6 kg) E25TECS, 113 lb. (51.4 kg) E25TELCS, 116 lb. (52.7 kg) E35RCS, 114 lb. (51.7 kg) E35RLCS, 118 lb. (53.5 kg) E35ECS, 117 lb. (53.1 kg) E35ELCS, 121 lb. (54.9 kg)	
Fuel capacity	(Fuel tank weight 11 pounds - net 5 kg) 6 gallons (22.7 litres)	
ELECTRICAL SYSTEM		
Charging system	5 amp flywheel alternator (Electric start models only)	
Starter	Manual - Self-winding Electric - 12 volt	
Starter amperage draw while cranking	100 amps Max.	
IGNITION SYSTEM		
Ignition	Magneto breakerless C.D.	
Spark plug	Champion L77J4 AC M40FFX (0.040" gap)	
Alternate spark plug	Champion L78V AC M40FFK	
Spark plug torque	17-1/2 - 20-1/2 foot-pounds (24 - 27 N·m)	
Timing	25 H.P. - 34° BTDC 35 H.P. - 30°	
Ignition coil	Part No. 581997	
IGNITION COIL TEST SPECIFICATIONS		
Stevens Model ST-75		
Reverse Polarity (Switch Setting CD)		1.2
Stevens Tester Model M.A.-75 or M.A.-80		
Switch **A	Index Adjustment 20	
**Use Model CD-1 Adapter - Red test clip to orange/black - Black test clip to orange		
Merc-O-Tronic with Capacitor Discharge Adapter Model 55-980 (Reverse Polarity)		
Operating Amperage	Primary Resistance	Secondary Continuity
1.4	0.1 Ohm or less	5 (approx.)
Graham Tester Model 51		
Maximum Secondary		1,000 ohms
Maximum Primary		0.5 ohm
Coil Index		50
Coil Test Minimum AMPLIFIED		17 (With secondary circuit open") Hi tension lead disconnected
Gap Index		50 (Coil must fire spark gap on tester at this setting.)
IGNITION COIL OHMMETER TEST		
Primary (Low Ohms)		Secondary (High Ohms)
0.1 ± 0.05		275 ± 50

*Horsepower established at sea level. Allow 2% reduction per 1000' (300 m) above sea level.