
Service Manual Contents

Section	Page
1 Gearcase General Service	3
2 H-Type Gearcase	23
3 F-Type Gearcase	45
4 S, S2-Type Gearcases	71
5 O-Type Gearcase	105
Standard Rotation	114
Counter Rotation	132
6 L2-Type Gearcase	145
7 M2-Type Gearcase	173
Standard Rotation	185
Counter Rotation	204
Index	I-217
Safety	S-219

All special tools referenced in the manual can be found in the current **Special Tools Guide** included with the service manual set.