

SPECIFICATIONS

Models 175TL77 & 200TL77 (Long Shaft) 20" (508 mm) transom
 Models 175TXL77 & 200TXL77 (Extra long shaft) 25" (635 mm) transom
 Powerhead Six cylinder - two cycle
 Bore & stroke. .3.500" x 2.588" (88.90 x 65.74 mm)
 Piston displacement 149.4 cu. in. (2448 cm³)
 *Horsepower 175 B.I.A. Certified brake hp at 5000 rpm
 200 B.I.A. Certified brake hp at 5250 rpm
 Full throttle operating range 175 hp 4500 to 5500 rpm
 200 hp 4750 to 5750 rpm



NOTE

The upper end of this full power operating range is the recommended engine speed to use in selecting the proper propeller. The R.P.M. should be measured with the expected average load in the boat.

Tank test with test wheel
 part no. 387388 175 hp - 4750 rpm
 200 hp - 4800 rpm
 Engine type 90° V-type, 6 cylinder, 2 cycle
 Piston ring sets (2 per set) standard
 .020" oversize
 .030" oversize
 Diameter of ring 3.500" (88.90 mm) (standard)
 Width of ring
 (upper) 0.0895" - 0.0900" (2.273 - 2.286 mm)
 (lower) 0.0615" - 0.0625" (1.562 - 1.587 mm)
 Piston less rings
 Standard
 .020" oversize
 .030" oversize
 Crankshaft size
 Top journal 1.6204" - 1.6199"
 41.158 - 41.145 mm)
 Center journals 2.1875" - 2.1870"
 (55.563 - 55.550 mm)
 Bottom journal. 1.3784" - 1.3779"
 (35.011 - 34.999 mm)
 Connecting rod crank pin 1.3762" - 1.3757"
 (34.955 - 34.943 mm)
 Carburetion 3 carburetors - Float feed with fixed high and low-speed jets, Manual lever and remote control choke
 Float level setting Remove float bowl, turn carburetor upside down so weight of float closes needle; float should now be parallel to gasket surface
 Carburetor high speed orifice
 plug 175 hp Part No. 321731
 Hole size 0.058" (1.47 mm)
 200 hp Part No. 320661
 Hole size .061 (1.55 mm)

Carburetor low speed orifice
 plug 175 & 200 hp Part No. 317473
 Hole size 0.030" (0.76 mm)
 Inlet needle seat 0.0745" - 0.0715" (1.892 - 1.816 mm) Use a #50 drill as gage
 Cooling system Thermostatically controlled recirculating system
 Propeller gear ratio 14:26
 Gearcase lubricant capacity 44.0 ozs. (1300 mL)
 **Propeller 175 hp †3 blade 14-1/2" dia. by 19" pitch
 200 hp †3 blade 14-1/4" dia. by 21" pitch
 Optional aluminum propellers 3 blade (see propeller 15-3/4" dia. by 13" pitch selection chart supplied in owner's kit 3 blade 15-1/2" dia. by 15" pitch †3 blade 15" dia. by 17" pitch 3 blade 14-1/2" dia. by 23" pitch †3 blade SSTR high performance 14-1/2" dia. by 24" pitch †3 blade SSTR high performance 14-1/2" dia. by 26" pitch †3 blade SSTR high performance 15" dia. by 28" pitch
 Propeller nut socket wrench size 1-1/4"
 Speed control Remote control - synchronized throttle and spark
 Gear shift control Forward, neutral, reverse - remote control
 Weight (without fuel tank) . Long shaft 20" (508 mm) transom 385 lbs. (174.6 kg)
 Extra long shaft 25" (635 mm) transom 391 lbs. (177.4 kg)
 Fuel tank weight 10 lbs. net (4.5 kg)
 Fuel tank supplied with motor capacity 6 gallons (22.7 litres)
 Starter Electric and emergency rope
 Starter amp draw when cranking 200 amps maximum
 Starter rpm 200 rpm for ignition
 Generator system Flywheel alternator
 Fuse Littlefuse 1 A.G. - 20 amp or Buss A.G. 20 amp (located on port side of motor in wire terminal area)
 Ignition (magneto breakerless C.D.) Two Power Packs
 Timing 28° @ 4300-4600 rpm in gear 4-6° @ pickup point
 Spark plug Champion UL-77V
 Spark plug torque 17-1/2" - 20-1/2" foot-pounds (24 - 27 N.m)
 Sensor air gap Fixed
 Ignition coils Part No. 581764

*Horsepower established at sea level. Allow 2% reduction per 1000' (300 m) above sea level.

**Propeller furnished with motor may be exchanged for any one of the options of equal value if new and unused.

†Optional SST and SSTR Stainless Steel propellers available at extra cost.

IGNITION COIL OHMMETER TEST

Primary Low Ohms	Secondary High Ohms
.1 ± .05	1,300 ± 200