

Service Specifications

Standard Torque Chart

Size	In. Lbs.	Ft. Lbs.	N-m
No. 6	7-10	●	0,8-1,2
No. 8	15-22	●	1,6-2,4
No. 10	25-35	2-3	2,8-4,0
No. 12	35-40	3-4	4,0-4,6
¼ in.	60-80	5-7	7-9
⅝ in.	120-140	10-12	14-16
¾ in.	220-240	18-20	24-27
7/16 in.	340-360	28-30	38-40

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Note These values apply only when a special torque for a specific fastener is not listed in the **Special Torque Chart** found at the beginning of each section.

Note When tightening two or more screws on the same part, **do not** tighten screws completely, or one at a time. To avoid distortion, first tighten all screws in sequence to one-third of torque value, then tighten to two-thirds of torque value, then tighten to full value.

Sealants and Lubricants Required

OMC Ultra-HPF™ Gearcase Lube
OMC Triple-Guard® Grease
Evinrude® Outboard Lubricant
Johnson® Outboard Lubricant
OMC 2+4® Fuel Conditioner
OMC Carbon Guard™ Fuel Additive
OMC Storage Fogging Oil
OMC Starter Pinion Lube
OMC Engine Tuner