

GENERAL SPECIFICATIONS

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l+	1.		Model			
Item		Unit	25MH	25EH	25ER	
Overall length		mm (in.)	936 (36.9)		615 (24.2)	
Overall width		mm (in.)	358 (14.1) 304 (12.0)		304 (12.0)	
Overall height (S)		mm (in.)	1,068 (42.0)			
	(L)	mm (in.)	1,195 (47.0)			
Boat transom height (S) (L)		mm (in.)	381 (15.0) —			
		mm (in.)	508 (20.0)			
Weight	(S)	kg (lb.)	49.0	51.5	_	
			(108.0)	(113.5)	_	
	(L)	kg (lb.)	50.5	53.0	51.0	
			(111.3)	(116.8)	(112.4)	
Average maximum power		KW (HP)	18.7 (25.0)			
		at rpm	5,500			
Maximum operating range		rpm	5,000 ~ 6,000			
Maximum fuel		ℓ (US gal,	12.0 (3.2, 2.6)			
consumption		lmp gal)/h				
		at rpm	5,500			
Engine type		Stroke	2			
Number of cylinders			. 2			
Total displacement		cm³ (cu.in)	395 (24.1)			
Bore and stroke		mm (in.)	67 × 56			
			(2.64 × 2.20)			
Compression ratio			7.2			
Spark plug (NGK)			B7HS-10			
Number of carburetor			2			
Carburettor starting system			Choke			
Intake system			Reed valve			
Scavenging system			Loop charged			
Exhaust system			Through propeller boss			
Lubrication system			Oil injection			
Cooling system Ignition system			Water C.D.I			
_						
Starting system			Manual	Manual and	l Electric	



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14	Link	Model			
ltem	Unit	25MH	25EH	25ER	
Fuel			Regular Gasoline		
Fuel rating	P.O.N.*1	Min. 86			
Oil tank capacity	ℓ (US qt,	0.7 (0.7, 0.6)			
	Imp qt)				
Mixing ratio					
Engine oil type		Two-cycle outboard motor oil*2			
Engine oil grade		TC-W3			
Gear oil type		Hypoid SAE #90*3			
Gear oil quantity	cm ³	370			
	(US oz,		(12.5, 13.0)		
	Imp oz)				
Tilt angle	Degree	8, 12, 15.5, 19, 23			
Tilt-up angle	Degree	67			
Shallow water angle	Degree	30, 36			
Steering angle	Degree	40 + 40			
Transmission		Forward-Neutral-Reverse			
Gear ratio	1	13 : 27 (2.08)			
Reduction system		Spiral bevel gear			
Clutch type		Dog clutch			
Propeller direction (Rear view)		Clockwise			
Propeller drive system		Spline			
Propeller series mark		F			
Propeller : (Number of	in	2 × 9-7/8 × 10-1/2			
blade × diameter ×		2 × 9-7/8 × 12			
pitch)		3×9-7/8× 8			
		3 × 10-5/8 × 8-1/4			
		3 × 9-7/8 × 9			
		3 × 9-7/8 × 10-1/2			
			$3 \times 9 - 7/8 \times 11 - 1/4$		
		3 × 9-7/8 × 12			
		3 × 9-3/16 × 12-1/4			
		3×9-7/8×13			
		$3 \times 9 - 3/16 \times 13 - 3/4$			
			3 × 9-7/8 × 14		

^{*1} Pump Octane Number; (Research octane + Motor octane)/2

^{*2} YAMALUBE two-cycle outboard motor oil is recomended in U.S.A. YAMALUBE 1 is recomended in CANADA

^{*3} GEAR CASE LUBE is recomended in U.S.A.